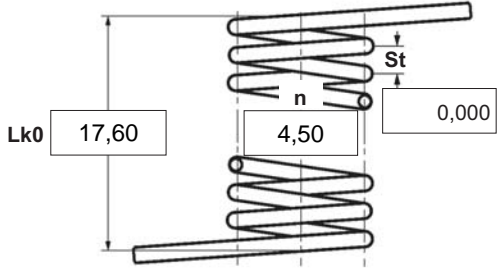


- α degree Unstressed leg position
- $\alpha 1$ degree Prestressed rotational angle
- $\alpha 2$ degree Loaded rotational angle
- αh degree Excursion
- αn degree Maximum rotational angle
- d mm Wire diameter
- Ddmin mm Min. possible mandrel diameter
- Ddmax mm Max. possible mandrel diameter
- De mm Outer coil diameter
- Di mm Inner coil diameter
- F1 N Prestressed spring force
- F2 N Loaded spring force
- Lk0 mm Length of spring body when relaxed
- LS mm Length of leg
- M1 Nmm Prestressed torque
- M2 Nmm Loaded torque
- Mn Nmm Maximum torque
- n pc. Active coils
- RH mm Distance power flow point from centre
- St mm Distance between coils (pitch)
- Weight g Weight of one spring in grammes



Spring test acc. to DIN ISO 2859/1 test level II

1 Coiling direction

left right

2 Form of legs

tangential, straight, no bends *



*We can also supply torsion springs with any form of leg for an extra charge.

3 Fixing

Recumbent leg Lever leg

4 Load

in winding direction
 against winding direction

5 Excursion αh

degr.

6 Stress cyc. end. N

7 Stress cycle frequ. n

/

8 Application temp.

°C

9 Material

EN 10270-3-1.4310

10 Wire or rod surface

drawn rolled metal-cut

11 Surface treatment

12 Tolerances to DIN 2194

| Grade | Di | Lk0 | LSH,LSR | $\alpha, \alpha 1, \alpha 2$ | M1, M2 | Wire diameter d to DIN 2076 |
|-------|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|
| 1 | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | |
| 2 | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | |
| 3 | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input checked="" type="checkbox"/> |

13 Production compensation

| | through |
|---|--|
| A spring torque and the associated swing angle | α <input checked="" type="checkbox"/> |
| A spring torque and the associated swing angle and $\alpha 0$ | n, d <input type="checkbox"/> |
| | n, Di <input type="checkbox"/> |
| Two spring resistances and the associated swing angle | α, n, d <input type="checkbox"/> |
| | α, n, Di <input type="checkbox"/> |

Prices

| Cantidad progresiva | Precio unidad [EUR] |
|---------------------|---------------------|
| 1 | 5,5300 € |
| 2 | 3,9000 € |
| 3 | 3,7100 € |
| 7 | 2,9000 € |
| 17 | 1,4300 € |
| 37 | 1,1000 € |
| 75 | 0,9400 € |
| 125 | 0,6511 € |
| 175 | 0,6135 € |
| 250 | 0,5760 € |
| 350 | 0,5306 € |
| 450 | 0,4927 € |

Remarks

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