


α	degree	Unstressed leg position
$\alpha 1$	degree	Prestressed rotational angle
$\alpha 2$	degree	Loaded rotational angle
αh	degree	Excursion
αn	degree	Maximum rotational angle
d	mm	Wire diameter
Ddmin	mm	Min. possible mandrel diameter
Ddmax	mm	Max. possible mandrel diameter
De	mm	Outer coil diameter
Di	mm	Inner coil diameter
F1	N	Prestressed spring force
F2	N	Loaded spring force
Lk0	mm	Length of spring body when relaxed
LS	mm	Length of leg
M1	Nmm	Prestressed torque
M2	Nmm	Loaded torque
Mn	Nmm	Maximum torque
n	pc.	Active coils
RH	mm	Distance power flow point from centre
St	mm	Distance between coils (pitch)
Weight	g	Weight of one spring in grammes

Spring test acc. to DIN ISO 2859/1 test level II

1 Coiling direction <input type="checkbox"/> left <input checked="" type="checkbox"/> right	5 Excursion αh <input type="text"/> degr.
	6 Stress cyc. end. N <input type="text"/>
2 Form of legs tangential, straight, no bends *  *We can also supply torsion springs with any form of leg for an extra charge.	7 Stress cycle frequ. n <input type="text"/> / <input type="text"/>
	8 Application temp. <input type="text"/> °C
3 Fixing Recumbent leg <input type="checkbox"/> Lever leg <input type="checkbox"/>	9 Material EN 10270-3-1.4310
4 Load <input type="checkbox"/> in winding direction <input type="checkbox"/> against winding direction	10 Wire or rod surface <input checked="" type="checkbox"/> drawn <input type="checkbox"/> rolled <input type="checkbox"/> metal-cut
	11 Surface treatment <input type="text"/>

12 Tolerances to DIN 2194							
Grade	Di	Lk0	LSH,LSR	$\alpha, \alpha 1, \alpha 2$	M1, M2	Wire diameter d to DIN 2076	
1	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
2	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
3	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	

13 Production compensation through	
A spring torque and the associated swing angle	α <input checked="" type="checkbox"/>
A spring torque and the associated swing angle and $\alpha 0$	n, d <input type="checkbox"/>
	n, Di <input type="checkbox"/>
Two spring resistances and the associated swing angle	α, n, d <input type="checkbox"/>
	α, n, Di <input type="checkbox"/>

Prices		
Cantidad progresiva	Precio unidad [EUR]	
1	5,5300 €	
2	3,9000 €	
3	3,7100 €	
7	2,9000 €	
17	1,4300 €	
37	1,1000 €	
75	0,9400 €	
125	0,6511 €	
175	0,6135 €	
250	0,5760 €	
350	0,5306 €	
450	0,4927 €	

Remarks
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