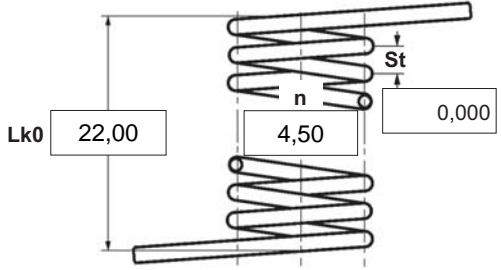





- $\alpha$  degree Unstressed leg position
- $\alpha 1$  degree Prestressed rotational angle
- $\alpha 2$  degree Loaded rotational angle
- $\alpha h$  degree Excursion
- $\alpha n$  degree Maximum rotational angle
- d mm Wire diameter
- Ddmin mm Min. possible mandrel diameter
- Ddmax mm Max. possible mandrel diameter
- De mm Outer coil diameter
- Di mm Inner coil diameter
- F1 N Prestressed spring force
- F2 N Loaded spring force
- Lk0 mm Length of spring body when relaxed
- LS mm Length of leg
- M1 Nmm Prestressed torque
- M2 Nmm Loaded torque
- Mn Nmm Maximum torque
- n pc. Active coils
- RH mm Distance power flow point from centre
- St mm Distance between coils (pitch)
- Weight g Weight of one spring in grammes



Spring test acc. to DIN ISO 2859/1 test level II

| <p><b>1 Coiling direction</b></p> <p><input type="checkbox"/>  left    <input checked="" type="checkbox"/>  right</p> | <p><b>5 Excursion <math>\alpha h</math></b> <input type="text"/> degr.</p> | <p><b>12 Tolerances to DIN 2194</b></p> <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th>Grade</th> <th>Di</th> <th>Lk0</th> <th>LSH,LSR</th> <th><math>\alpha, \alpha 1, \alpha 2</math></th> <th>M1, M2</th> <th>Wire diameter d to DIN 2076</th> </tr> </thead> <tbody> <tr> <td>1</td> <td><input type="checkbox"/></td> <td><input type="checkbox"/></td> <td><input type="checkbox"/></td> <td><input type="checkbox"/></td> <td><input type="checkbox"/></td> <td></td> </tr> <tr> <td>2</td> <td><input checked="" type="checkbox"/></td> <td><input checked="" type="checkbox"/></td> <td><input checked="" type="checkbox"/></td> <td><input checked="" type="checkbox"/></td> <td><input checked="" type="checkbox"/></td> <td></td> </tr> <tr> <td>3</td> <td><input type="checkbox"/></td> <td><input type="checkbox"/></td> <td><input type="checkbox"/></td> <td><input type="checkbox"/></td> <td><input type="checkbox"/></td> <td><input checked="" type="checkbox"/></td> </tr> </tbody> </table> | Grade                               | Di                                  | Lk0                                 | LSH,LSR                             | $\alpha, \alpha 1, \alpha 2$ | M1, M2   | Wire diameter d to DIN 2076 | 1        | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |          | 2  | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> |  | 3 | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input checked="" type="checkbox"/> |
|---|--|---|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|------------------------------|----------|-----------------------------|----------|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|----------|----|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|--|---|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|-------------------------------------|
| Grade   | Di   | Lk0   | LSH,LSR                             | $\alpha, \alpha 1, \alpha 2$        | M1, M2                              | Wire diameter d to DIN 2076         |                              |          |                             |          |                          |                          |                          |                          |                          |          |    |                                     |                                     |                                     |                                     |                                     |  |   |                          |                          |                          |                          |                          |                                     |
| 1   | <input type="checkbox"/>   | <input type="checkbox"/>  | <input type="checkbox"/>            | <input type="checkbox"/>            | <input type="checkbox"/>            |                                     |                              |          |                             |          |                          |                          |                          |                          |                          |          |    |                                     |                                     |                                     |                                     |                                     |  |   |                          |                          |                          |                          |                          |                                     |
| 2   | <input checked="" type="checkbox"/>  | <input checked="" type="checkbox"/>   | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> |                                     |                              |          |                             |          |                          |                          |                          |                          |                          |          |    |                                     |                                     |                                     |                                     |                                     |  |   |                          |                          |                          |                          |                          |                                     |
| 3   | <input type="checkbox"/>   | <input type="checkbox"/>  | <input type="checkbox"/>            | <input type="checkbox"/>            | <input type="checkbox"/>            | <input checked="" type="checkbox"/> |                              |          |                             |          |                          |                          |                          |                          |                          |          |    |                                     |                                     |                                     |                                     |                                     |  |   |                          |                          |                          |                          |                          |                                     |
| <p><b>2 Form of legs</b></p> <p>tangential, straight, no bends *</p> <p></p> <p>*We can also supply torsion springs with any form of leg for an extra charge.</p>  | <p><b>6 Stress cyc. end. N</b> <input type="text"/></p>                    | <p><b>7 Stress cycle frequ. n</b> <input type="text"/> / <input type="text"/></p>   |                                     |                                     |                                     |                                     |                              |          |                             |          |                          |                          |                          |                          |                          |          |    |                                     |                                     |                                     |                                     |                                     |  |   |                          |                          |                          |                          |                          |                                     |
| <p><b>3 Fixing</b></p> <p>Recumbent leg <input type="checkbox"/>    Lever leg <input type="checkbox"/></p>  | <p><b>8 Application temp.</b> <input type="text"/> °C</p>                  | <p><b>13 Production compensation through</b></p> <p>A spring torque and the associated swing angle    <math>\alpha</math> <input checked="" type="checkbox"/></p> <p>A spring torque and the associated swing angle and <math>\alpha 0</math>    n, d <input type="checkbox"/></p> <p>Two spring resistances and the associated swing angle    n, Di <input type="checkbox"/></p> <p>Two spring resistances and the associated swing angle    <math>\alpha, n, d</math> <input type="checkbox"/></p> <p>Two spring resistances and the associated swing angle    <math>\alpha, n, Di</math> <input type="checkbox"/></p>  |                                     |                                     |                                     |                                     |                              |          |                             |          |                          |                          |                          |                          |                          |          |    |                                     |                                     |                                     |                                     |                                     |  |   |                          |                          |                          |                          |                          |                                     |
| <p><b>4 Load</b></p> <p><input type="checkbox"/> in winding direction</p> <p><input type="checkbox"/> against winding direction</p>   | <p><b>9 Material</b></p> <p>EN 10270-3-1.4310</p>                          | <p><b>10 Wire or rod surface</b></p> <p><input checked="" type="checkbox"/> drawn    <input type="checkbox"/> rolled    <input type="checkbox"/> metal-cut</p>  |                                     |                                     |                                     |                                     |                              |          |                             |          |                          |                          |                          |                          |                          |          |    |                                     |                                     |                                     |                                     |                                     |  |   |                          |                          |                          |                          |                          |                                     |
| <p><b>11 Surface treatment</b></p> <p><input type="text"/></p>  |  | <p><b>Prices</b></p> <table style="width: 100%;"> <thead> <tr> <th>Quantity scale</th> <th>Single price [EUR]</th> </tr> </thead> <tbody> <tr><td>1</td><td>6,3100 €</td></tr> <tr><td>2</td><td>4,4500 €</td></tr> <tr><td>3</td><td>4,2400 €</td></tr> <tr><td>7</td><td>3,4500 €</td></tr> <tr><td>17</td><td>2,2200 €</td></tr> <tr><td>37</td><td>1,7500 €</td></tr> <tr><td>75</td><td>1,6000 €</td></tr> </tbody> </table>   | Quantity scale                      | Single price [EUR]                  | 1                                   | 6,3100 €                            | 2                            | 4,4500 € | 3                           | 4,2400 € | 7                        | 3,4500 €                 | 17                       | 2,2200 €                 | 37                       | 1,7500 € | 75 | 1,6000 €                            |                                     |                                     |                                     |                                     |  |   |                          |                          |                          |                          |                          |                                     |
| Quantity scale  | Single price [EUR]   |   |                                     |                                     |                                     |                                     |                              |          |                             |          |                          |                          |                          |                          |                          |          |    |                                     |                                     |                                     |                                     |                                     |  |   |                          |                          |                          |                          |                          |                                     |
| 1   | 6,3100 €   |   |                                     |                                     |                                     |                                     |                              |          |                             |          |                          |                          |                          |                          |                          |          |    |                                     |                                     |                                     |                                     |                                     |  |   |                          |                          |                          |                          |                          |                                     |
| 2   | 4,4500 €   |   |                                     |                                     |                                     |                                     |                              |          |                             |          |                          |                          |                          |                          |                          |          |    |                                     |                                     |                                     |                                     |                                     |  |   |                          |                          |                          |                          |                          |                                     |
| 3   | 4,2400 €   |   |                                     |                                     |                                     |                                     |                              |          |                             |          |                          |                          |                          |                          |                          |          |    |                                     |                                     |                                     |                                     |                                     |  |   |                          |                          |                          |                          |                          |                                     |
| 7   | 3,4500 €   |   |                                     |                                     |                                     |                                     |                              |          |                             |          |                          |                          |                          |                          |                          |          |    |                                     |                                     |                                     |                                     |                                     |  |   |                          |                          |                          |                          |                          |                                     |
| 17  | 2,2200 €   |   |                                     |                                     |                                     |                                     |                              |          |                             |          |                          |                          |                          |                          |                          |          |    |                                     |                                     |                                     |                                     |                                     |  |   |                          |                          |                          |                          |                          |                                     |
| 37  | 1,7500 €   |   |                                     |                                     |                                     |                                     |                              |          |                             |          |                          |                          |                          |                          |                          |          |    |                                     |                                     |                                     |                                     |                                     |  |   |                          |                          |                          |                          |                          |                                     |
| 75  | 1,6000 €   |   |                                     |                                     |                                     |                                     |                              |          |                             |          |                          |                          |                          |                          |                          |          |    |                                     |                                     |                                     |                                     |                                     |  |   |                          |                          |                          |                          |                          |                                     |

**Remarks**

Country of origin: DE | Customs tariff number: 73202089