




- α degree Unstressed leg position
- α1 degree Prestressed rotational angle
- α2 degree Loaded rotational angle
- αh degree Excursion
- αn degree Maximum rotational angle
- d mm Wire diameter
- Ddmin mm Min. possible mandrel diameter
- Ddmax mm Max. possible mandrel diameter
- De mm Outer coil diameter
- Di mm Inner coil diameter
- F1 N Prestressed spring force
- F2 N Loaded spring force
- Lk0 mm Length of spring body when relaxed
- LS mm Length of leg
- M1 Nmm Prestressed torque
- M2 Nmm Loaded torque
- Mn Nmm Maximum torque
- n pc. Active coils
- RH mm Distance power flow point from centre
- St mm Distance between coils (pitch)
- Weight g Weight of one spring in grammes



Spring test acc. to DIN ISO 2859/1 test level II

| <p><b>1 Coiling direction</b></p> <p><input checked="" type="checkbox"/>  left    <input type="checkbox"/>  right</p> | <p><b>5 Excursion αh</b> <input type="text"/> degr.</p>  | <p><b>12 Tolerances to DIN 2194</b></p> <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th>Grade</th> <th>Di</th> <th>Lk0</th> <th>LSH,LSR</th> <th>α, α1, α2</th> <th>M1, M2</th> <th>Wire diameter d to DIN 2076</th> </tr> </thead> <tbody> <tr> <td>1</td> <td><input type="checkbox"/></td> <td><input type="checkbox"/></td> <td><input type="checkbox"/></td> <td><input type="checkbox"/></td> <td><input type="checkbox"/></td> <td></td> </tr> <tr> <td>2</td> <td><input checked="" type="checkbox"/></td> <td><input checked="" type="checkbox"/></td> <td><input checked="" type="checkbox"/></td> <td><input checked="" type="checkbox"/></td> <td><input checked="" type="checkbox"/></td> <td></td> </tr> <tr> <td>3</td> <td><input type="checkbox"/></td> <td><input type="checkbox"/></td> <td><input type="checkbox"/></td> <td><input type="checkbox"/></td> <td><input type="checkbox"/></td> <td><input checked="" type="checkbox"/></td> </tr> </tbody> </table> | Grade                               | Di                                  | Lk0                                 | LSH,LSR                             | α, α1, α2 | M1, M2   | Wire diameter d to DIN 2076 | 1        | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |          | 2  | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> |     | 3        | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input checked="" type="checkbox"/> |
|---|--|---|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|-----------|----------|-----------------------------|----------|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|----------|----|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|-----|----------|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|-------------------------------------|
| Grade   | Di   | Lk0   | LSH,LSR                             | α, α1, α2                           | M1, M2                              | Wire diameter d to DIN 2076         |           |          |                             |          |                          |                          |                          |                          |                          |          |    |                                     |                                     |                                     |                                     |                                     |     |          |                          |                          |                          |                          |                          |                                     |
| 1   | <input type="checkbox"/>   | <input type="checkbox"/>  | <input type="checkbox"/>            | <input type="checkbox"/>            | <input type="checkbox"/>            |                                     |           |          |                             |          |                          |                          |                          |                          |                          |          |    |                                     |                                     |                                     |                                     |                                     |     |          |                          |                          |                          |                          |                          |                                     |
| 2   | <input checked="" type="checkbox"/>  | <input checked="" type="checkbox"/>   | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> |                                     |           |          |                             |          |                          |                          |                          |                          |                          |          |    |                                     |                                     |                                     |                                     |                                     |     |          |                          |                          |                          |                          |                          |                                     |
| 3   | <input type="checkbox"/>   | <input type="checkbox"/>  | <input type="checkbox"/>            | <input type="checkbox"/>            | <input type="checkbox"/>            | <input checked="" type="checkbox"/> |           |          |                             |          |                          |                          |                          |                          |                          |          |    |                                     |                                     |                                     |                                     |                                     |     |          |                          |                          |                          |                          |                          |                                     |
| <p><b>2 Form of legs</b></p> <p>tangential, straight, no bends *</p> <p></p> <p>*We can also supply torsion springs with any form of leg for an extra charge.</p>  | <p><b>6 Stress cyc. end. N</b> <input type="text"/></p>  | <p><b>13 Production compensation through</b></p> <p>A spring torque and the associated swing angle    α <input checked="" type="checkbox"/></p> <p>A spring torque and the associated swing angle and α0    n, d <input type="checkbox"/></p> <p>Two spring resistances and the associated swing angle    n, Di <input type="checkbox"/></p> <p>α, n, d <input type="checkbox"/></p> <p>α, n, Di <input type="checkbox"/></p>   |                                     |                                     |                                     |                                     |           |          |                             |          |                          |                          |                          |                          |                          |          |    |                                     |                                     |                                     |                                     |                                     |     |          |                          |                          |                          |                          |                          |                                     |
| <p><b>3 Fixing</b></p> <p>Recumbent leg <input type="checkbox"/>    Lever leg <input type="checkbox"/></p>  | <p><b>7 Stress cycle frequ. n</b> <input type="text"/> /</p>   | <p><b>Prices</b></p> <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th>Quantity scale</th> <th>Single price [EUR]</th> </tr> </thead> <tbody> <tr><td>1</td><td>5,1600 €</td></tr> <tr><td>2</td><td>3,6400 €</td></tr> <tr><td>3</td><td>3,4700 €</td></tr> <tr><td>7</td><td>2,4200 €</td></tr> <tr><td>17</td><td>1,1500 €</td></tr> <tr><td>37</td><td>0,8500 €</td></tr> <tr><td>75</td><td>0,6800 €</td></tr> <tr><td>125</td><td>0,4859 €</td></tr> <tr><td>175</td><td>0,4196 €</td></tr> <tr><td>250</td><td>0,3695 €</td></tr> <tr><td>350</td><td>0,3536 €</td></tr> <tr><td>450</td><td>0,3284 €</td></tr> </tbody> </table>  | Quantity scale                      | Single price [EUR]                  | 1                                   | 5,1600 €                            | 2         | 3,6400 € | 3                           | 3,4700 € | 7                        | 2,4200 €                 | 17                       | 1,1500 €                 | 37                       | 0,8500 € | 75 | 0,6800 €                            | 125                                 | 0,4859 €                            | 175                                 | 0,4196 €                            | 250 | 0,3695 € | 350                      | 0,3536 €                 | 450                      | 0,3284 €                 |                          |                                     |
| Quantity scale  | Single price [EUR]   |   |                                     |                                     |                                     |                                     |           |          |                             |          |                          |                          |                          |                          |                          |          |    |                                     |                                     |                                     |                                     |                                     |     |          |                          |                          |                          |                          |                          |                                     |
| 1   | 5,1600 €   |   |                                     |                                     |                                     |                                     |           |          |                             |          |                          |                          |                          |                          |                          |          |    |                                     |                                     |                                     |                                     |                                     |     |          |                          |                          |                          |                          |                          |                                     |
| 2   | 3,6400 €   |   |                                     |                                     |                                     |                                     |           |          |                             |          |                          |                          |                          |                          |                          |          |    |                                     |                                     |                                     |                                     |                                     |     |          |                          |                          |                          |                          |                          |                                     |
| 3   | 3,4700 €   |   |                                     |                                     |                                     |                                     |           |          |                             |          |                          |                          |                          |                          |                          |          |    |                                     |                                     |                                     |                                     |                                     |     |          |                          |                          |                          |                          |                          |                                     |
| 7   | 2,4200 €   |   |                                     |                                     |                                     |                                     |           |          |                             |          |                          |                          |                          |                          |                          |          |    |                                     |                                     |                                     |                                     |                                     |     |          |                          |                          |                          |                          |                          |                                     |
| 17  | 1,1500 €   |   |                                     |                                     |                                     |                                     |           |          |                             |          |                          |                          |                          |                          |                          |          |    |                                     |                                     |                                     |                                     |                                     |     |          |                          |                          |                          |                          |                          |                                     |
| 37  | 0,8500 €   |   |                                     |                                     |                                     |                                     |           |          |                             |          |                          |                          |                          |                          |                          |          |    |                                     |                                     |                                     |                                     |                                     |     |          |                          |                          |                          |                          |                          |                                     |
| 75  | 0,6800 €   |   |                                     |                                     |                                     |                                     |           |          |                             |          |                          |                          |                          |                          |                          |          |    |                                     |                                     |                                     |                                     |                                     |     |          |                          |                          |                          |                          |                          |                                     |
| 125   | 0,4859 €   |   |                                     |                                     |                                     |                                     |           |          |                             |          |                          |                          |                          |                          |                          |          |    |                                     |                                     |                                     |                                     |                                     |     |          |                          |                          |                          |                          |                          |                                     |
| 175   | 0,4196 €   |   |                                     |                                     |                                     |                                     |           |          |                             |          |                          |                          |                          |                          |                          |          |    |                                     |                                     |                                     |                                     |                                     |     |          |                          |                          |                          |                          |                          |                                     |
| 250   | 0,3695 €   |   |                                     |                                     |                                     |                                     |           |          |                             |          |                          |                          |                          |                          |                          |          |    |                                     |                                     |                                     |                                     |                                     |     |          |                          |                          |                          |                          |                          |                                     |
| 350   | 0,3536 €   |   |                                     |                                     |                                     |                                     |           |          |                             |          |                          |                          |                          |                          |                          |          |    |                                     |                                     |                                     |                                     |                                     |     |          |                          |                          |                          |                          |                          |                                     |
| 450   | 0,3284 €   |   |                                     |                                     |                                     |                                     |           |          |                             |          |                          |                          |                          |                          |                          |          |    |                                     |                                     |                                     |                                     |                                     |     |          |                          |                          |                          |                          |                          |                                     |
| <p><b>4 Load</b></p> <p><input type="checkbox"/> in winding direction</p> <p><input type="checkbox"/> against winding direction</p>   | <p><b>8 Application temp.</b> <input type="text"/> °C</p>  |   |                                     |                                     |                                     |                                     |           |          |                             |          |                          |                          |                          |                          |                          |          |    |                                     |                                     |                                     |                                     |                                     |     |          |                          |                          |                          |                          |                          |                                     |
| <p><b>Remarks</b></p> <p>Country of origin: DE   Customs tariff number: 73202089</p>  | <p><b>9 Material</b></p> <p>EN 10270-3-1.4310</p>  |   |                                     |                                     |                                     |                                     |           |          |                             |          |                          |                          |                          |                          |                          |          |    |                                     |                                     |                                     |                                     |                                     |     |          |                          |                          |                          |                          |                          |                                     |
|   | <p><b>10 Wire or rod surface</b></p> <p><input checked="" type="checkbox"/> drawn    <input type="checkbox"/> rolled    <input type="checkbox"/> metal-cut</p> |   |                                     |                                     |                                     |                                     |           |          |                             |          |                          |                          |                          |                          |                          |          |    |                                     |                                     |                                     |                                     |                                     |     |          |                          |                          |                          |                          |                          |                                     |
|   | <p><b>11 Surface treatment</b></p> <p><input type="text"/></p>   |   |                                     |                                     |                                     |                                     |           |          |                             |          |                          |                          |                          |                          |                          |          |    |                                     |                                     |                                     |                                     |                                     |     |          |                          |                          |                          |                          |                          |                                     |